

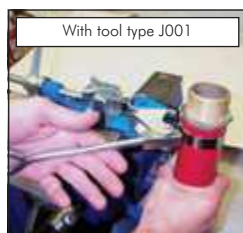
Ready-made clamps - assembly instructions



Clamp the clamping tool in the vise press. Set the adapter on the tool nosepiece. Guide the clamp into the tool. Hold the end of the tape with the cam lever.



Push the hose through the clamp and turn the crank of the clamping to the right until the required tension is reached. The maximum tension is reached when the tape can no longer be pulled through the buckle. Movement of the tape can be "felt" slightly by placing on the fingers.



With tool type J001: Turn the hose with the clamp so far back that the shear hooks can grip behind the strap. Parallel to that loosen the crank by a quarter to a half turn (depending on hose type and size).



With tool type J001: Move the cutting lever with a strong jerk forward, so that the end of the tape is cut.

With tool type J050: Pull the spindle of the adapter by hand on the knurled disk until the strap is firmly clamped. Set the ratchet on the hexagon and turn until the end of the tape is cut.



The finish assembled ready made clamp does not require any subsequent hitting or hammering.

Band-It ready prefabricated clamps

Type Junior 201

Application: For high loading, e.g. hose connections

Assembly tool: C001 & J001, C001 & J050, C003 & J050

Materials: Rust-free stainless steel AISI 201 (1.4372) with fully rounded edges and high tensile strength (about 25% higher than AISI 316), (the tearing force table can be found in our Online Shop)

- ✓ **Advantages:**
- Patented, gap-free design of interior surface avoids leaks especially in thin walled hoses
 - High vibration resistance
 - Easy and quick manual processing - closed by means of a simple handle movement
 - Semi-automatic and automatic processing is possible
 - Easy to store because small clamps can be manufactured from large clamps

Type 1/4" (6.4 x 0.51 mm)	Type 3/8" (9.5 x 0.64 mm)	Type 1/2" (12.7 x 0.76 mm)	Type 5/8" (15.9 x 0.76 mm)	Type 3/4" (19.1 x 0.76 mm)	Clamps Ø internal max.
JS240	JS201	---	---	---	20.6
JS242	JS243	JS203	---	---	25.4
---	---	JS204	---	---	31.8
JS241	JS202	---	---	---	34.9
JS252	---	JS231	JS205	---	38.1
---	---	JS236	JS206	---	44.5
JS253	JS245	JS237	JS207	JS227	50.8
---	---	---	JS208	---	57.2
JS220	JS221	JS233	JS209	---	63.5
JS256	---	JS230	---	JS210	69.9
JS244	JS246	JS234	---	JS211	76.2
JS257	JS255	JS247	---	JS212	88.9
JS258	JS248	JS249	---	JS213	101.6
JS259	---	---	---	JS214	114.3
---	---	---	---	JS215	127.0
---	---	---	---	JS270	133.4
---	---	---	---	JS216	152.4
---	---	---	---	JS217	165.1
---	---	---	---	JS218	177.8
---	---	---	---	JS219	203.2



Band-It assembly tools

Type	Description	Suitable for tape 201/316	Suitable for ready-made clamps Junior 201	Suitable for Valustrap
C001	Standard clamping tool	Yes	Yes (only with J001 or J050)	Yes
C003	Heavy-duty clamping tool	Yes	Yes (only with J050)	Yes
C075	"Bantam" tool	No	No	Yes
J001	Standard adapter for C001 when processing junior clamps (cut using the lever)	No	Yes (only with C001)	No
J050	Heavy-duty adapter for C001/C003, when processing junior clamps (cut using the ratchets)	No	Yes (only with C001 or C003)	No



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.