

## Manual dispensing guns for anaerobic adhesives

Type	Used for	Description
<b>Loctite</b>		
98414	50 ml bottle	Affordable manual dispensing device. Compatible with all anaerobic adhesives (Loctite and Loxeal).
97001	250 ml bottle	



## Loxeal and **LOCTITE** instant adhesive (cyanoacrylate adhesive)

Temperature range: -50°C to max. +80°C

Type	Type	Packing	Setting time	Function
<b>Loxeal</b>	<b>Loctite*</b>			
SK 43/20	401/20	20 g	2-5 sec.	Universal type - Standard
SK 43/50	401/50	50 g		
SK 43/500	401/500	500 g		
SK 14/20	---	20 g	4-8 sec.	For metal, rubber and plastic
SK 14/50	---	50 g		
SK 29/20	---	20 g	8-15 sec.	Black adhesive for impact resistant metal/metal and metal/plastic bonding
SK 29/500	---	500 g		
SK 32/20	406/20	20 g	1-2 sec.	Hardens quickly, for rubber, EPDM and microcellular rubber, O-ring repairs
SK 32/50	---	50 g		
SK 32/500	---	500 g		
SK 47/20	454/20	20 g	4-8 sec.	For porous and absorbent surfaces and larger tolerances. Processing possible on vertical surfaces, gel
SK 63/20	---	20 g	8-15 sec.	odourless, non-blooming

\* similar properties, see page 558 and on for technical data or request that information from us



## Loxeal primer and activator

Type	Type	Packing	Function
<b>Loxeal</b>	<b>alternative</b>		
<b>Primer</b>			
PRIMER 7	---	20 ml Glass with brush	Surface treatment for cyanoacrylate adhesives of plastics with poor adherence properties such as PE, PP, thermoplastic elastomers, silicone and PTFE.
<b>Activator</b>			
AKTIVATOR 9	---	200 ml Spray can	Speeds up the hardening for cyanoacrylate (instant adhesive) on porous or absorbent surfaces, prevents blooming.
AKTIVATOR 11 L	AKTIVATOR 11	200 ml Spray can	Activates passive surfaces such as stainless steel, zinc, nickel or plastic. Speeds up the hardening for anaerobic adhesives.



## Loxeal 2-component adhesive in double cartridge

Temperature range: -30°C to max. +80°C

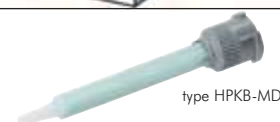
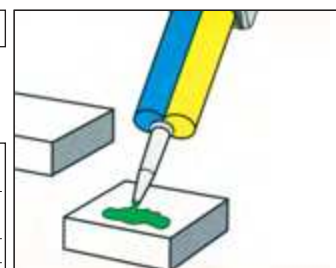
**Processing:** For the exact dosage, the HPK manual gun with mixing nozzle is required in the case of the 50 ml dual cartridge. For the 25 ml twin syringe, no manual gun is required. However, we recommend the use of the mixing nozzle HPKB-MD.

Type	Packing	Tensile strength (N/mm <sup>2</sup> )	Pot life	Function
31-42/25	25 ml twin syringe	12-14	5 min	Standard, clear and colourless
31-42/50	50 ml dual cartridge*			
35-44/50	50 ml dual cartridge*	5-9	20 min	Clear, flexible, high peel strength
34-15/50	50 ml dual cartridge*	5-10	35 min	Elastic, high shock resist. and peel strength
36-10/50	50 ml dual cartridge*	12-18	1-2 hours	High-strength

### Accessories

HPK	Dispensing gun with dual cartridge insert for processing 2-component adhesives (50 ml)
HPKB-MD	Mixing nozzle (B system) for 25 ml twin syringe and 50 ml dual cartridge

\* Dispensing gun required



## Leak detection sprays

Type	Packing	Function
LSS	400 ml Spray can	Leak detection spray (DVGW approved). Spray the area to be tested, any leaks will be indicated by foaming. Suitable for compressed air, heating and compressed gas equipment of all types, air tanks, screw connections, valves and fittings.
LSS-5	5 l canister (DIN 51)	With corrosion protection, non-flammable.
<b>Accessories for canister goods</b>		
DPZ 10		Professional pressure pump atomiser for approx. 1 litre REINIGER M-5/10, REINIGER LE-1, LSS-5 leak detection spray (not REINIGER i-5) materials: PP/FKM.
KHA DIN51		Drain cock for 5 l and 10 l canisters (DIN 51). Reusable.



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.