

Structural adhesives					LOCTITE
Type Loctite	Packing	Temperature range	Processing duration*	Fixing time*	Description
2 component epoxy adhesives					
3421/50	50 ml Double cartridge**	To +120°C	150 min.	240 min.	Universal dual component epoxide adhesive for adhesion of larger surfaces requiring exposure for an extended period of time. Ideal for adhesion of parts exposed to high degree of humidity , such as the internal equipment in boats or the lamination of surfing boards. Colour: Transparent, amber-coloured
3421/200	200 ml Double cartridge**				
9466/50	50 ml Double cartridge**	To +120°C	60 min.	180 min.	Medium viscosity, low density, high strength and shock resistance make this adhesive stand out. This high-strength 2 component epoxy adhesive is ideal for applications requiring a long setting time and a high bonding resistance . Excellent for a wide-range of materials: Metals, ceramics and most plastics, for example. Colour: Light beige
9466/400	400 ml Double cartridge**				
9492/50	50 ml Double cartridge**	To +180°C	15 min.	75 min.	High temperature resistant , universally applicable 2 K epoxy adhesive, with which a wide variety of materials can be bonded and repaired. Resistant to solvents, low outgassing, temperature resistant, electrically insulated and particularly shock resistant. Colour: White
9492/400	400 ml Double cartridge**				
3430/24	24 ml twin syringe	To +80°C	4 min.	12 min.	Medium viscosity, high transparency and high strength are this adhesive's characteristics. This is a five-minute 2 component epoxy adhesives for applications needing an optically transparent bond. Ideal for bonding glass , decorative panelling and displays as well as general DIY use. Colour: Clear
3430/50	50 ml Double cartridge**				
3430/200	200 ml Double cartridge**				
3450/25	25 ml Twin syringe	To +100°C	5 min.	15 min.	This adhesive features medium viscosity and high strength. It is a five-minute, two-component epoxy adhesive. Suited for rough and uneven surfaces made of metal, ceramic, duroplasts and wood. Ideal for metal repairs . Colour: Grey
2 K acrylate					
330/7388/50	50/40 ml	To +100°C	---	5 min.	Two components, no mixing, quick hardening, impact resistant adhesive with excellent shock resistance. Suitable for metals and various plastics including PC, PVC and acrylic glass. Colour: Light grey

* average value at 22°C, ** dispensing gun required (see page 561)



Cartridge gun on page 639

Adhesives and sealants				fischer
Type fischer	Type alternative*	Colour	Description	
Adhesive sealants				
FISCHER MK	---	White	Mounting adhesive "MK" dispersion adhesive for adhesive applications indoors. Hardens by water evaporation. At least one of the components to be glued must have a suction function. Packing: 310 ml cartridge Temperature range: -20°C to max. +70°C	
FISCHER KK	---	Beige	Construction adhesive "KK" on the PUR basis for adhesive applications outdoors and indoors. Hardening is carried out under the influence of air humidity. At least one of the components to be glued must have a suction function. Packing: 310 ml cartridge Temperature range: -40°C to max. +110°C	
FISCHER KD	KLEDI STRONG	White	Multi-adhesive and sealing compound "KD" with MS polymer base for adhesive and sealing applications. Complies with EN 15651-1: F-EXT-INT-20HM (facade element exterior/interior), EN 15651-3: S-XS1 (sanitation) and EN 15651-4: PW-INT (interior floors). Hardening is carried out under the influence of air humidity. At least one of the components to be glued must have a suction function. Packing: 290 ml cartridge Temperature range: -50°C to max. +200°C	



All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.