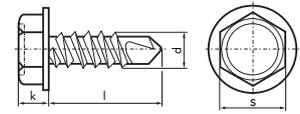


## Drilling screws

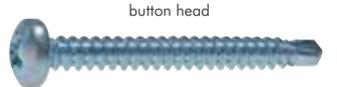
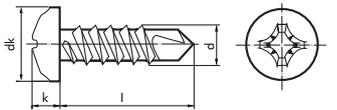
**DIN 7504/ISO 15480/ISO 15481**

Material: Steel hardened, zinc-plated

Type hexagonal head (shape K) DIN 7504/ISO 15480	Type button head (shape M) DIN 7504/ISO 15481	d	l
<b>d=2.9; d<sub>k</sub>=5.6; k(max)=2.2</b>			
---	7504M-2,9x9,5	2.9	9.5
---	7504M-2,9x13	2.9	13
---	7504M-2,9x16	2.9	16
<b>d=3.5; s=5.5; k(max)=3.45 d=3.5; d<sub>k</sub>=6.9; k(max)=2.6</b>			
7504K-3,5x9,5	7504M-3,5x9,5	3.5	9.5
7504K-3,5x13	7504M-3,5x13	3.5	13
7504K-3,5x16	7504M-3,5x16	3.5	16
7504K-3,5x19	7504M-3,5x19	3.5	19
7504k-3,5x25	7504M-3,5x25	3.5	25
<b>d=3.9; s=5.5; k(max)=3.45 d=3.9; d<sub>k</sub>=7.5; k(max)=2.8</b>			
7504K-3,9x13	7504M-3,9x13	3.9	13
7504K-3,9x16	7504M-3,9x16	3.9	16
7504K-3,9x19	7504M-3,9x19	3.9	19
---	7504M-3,9x22	3.9	22
7504K-3,9x25	7504M-3,9x25	3.9	25
<b>d=4.2; s=7; k(max)=4.25 d=4.2; d<sub>k</sub>=8.2; k(max)=3.05</b>			
7504K-4,2x13	7504M-4,2x13	4.2	13
7504K-4,2x16	7504M-4,2x16	4.2	16
7504K-4,2x19	7504M-4,2x19	4.2	19
---	7504M-4,2x22	4.2	22
7504K-4,2x25	7504M-4,2x25	4.2	25
7504K-4,2x32	7504M-4,2x32	4.2	32
---	7504M-4,2x38	4.2	38
<b>d=4.8; s=8; k(max)=4.45 d=4.8; d<sub>k</sub>=9.5; k(max)=3.55</b>			
7504K-4,8x13	7504M-4,8x13	4.8	13
7504K-4,8x16	7504M-4,8x16	4.8	16
7504K-4,8x19	7504M-4,8x19	4.8	19
---	7504M-4,8x22	4.8	22
7504K-4,8x25	7504M-4,8x25	4.8	25
7504K-4,8x32	7504M-4,8x32	4.8	32
7504K-4,8x38	7504M-4,8x38	4.8	38
7504K-4,8x45	7504M-4,8x45	4.8	45
7504K-4,8x50	7504M-4,8x50	4.8	50
<b>d=5.5; s=8; k(max)=5.45 d=5.5; d<sub>k</sub>=10.8; k(max)=3.95</b>			
7504K-5,5x19	7504M-5,5x19	5.5	19
7504K-5,5x25	7504M-5,5x25	5.5	25
7504K-5,5x32	7504M-5,5x32	5.5	32
7504K-5,5x38	7504M-5,5x38	5.5	38
7504K-5,5x45	7504M-5,5x45	5.5	45
7504K-5,5x50	7504M-5,5x50	5.5	50
<b>d=6.3; s=10; k(max)=6.45</b>			
7504K-6,3x19	---	6.3	19
7504K-6,3x25	---	6.3	25
7504K-6,3x32	---	6.3	32
7504K-6,3x38	---	6.3	38
7504K-6,3x45	---	6.3	45
7504K-6,3x50	---	6.3	50

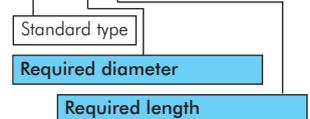


hexagonal head



button head

Ordering example of other diameters and lengths:  
7504M-\*\*x\*\*\*



Dustpans and hand sweepers on page 584



Cables can be found on page 643



Cleaner and service products from page 564



Manual tools can be found in the Online Shop

All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.