

Steel & stainless steel cutting ring fittings ISO 8434-1

Cutting ring fittings

ISO 8434-1 (DIN 2353)

Zinc-plated steel

Materials: Body: Zinc-plated steel, any existing elastomer seal: NBR

Temperature range: -40°C to max. +120°C (with an elastomer seal: -35°C to max. +100°C)

Stainless steel and NC-screw connections

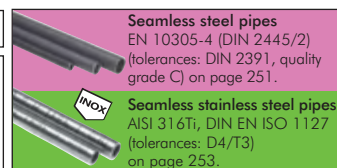
Materials: Body: AISI 316Ti, any existing elastomer seal: FKM

Temperature range: -60°C to max. +400°C (with an elastomer seal: -20°C to max. +200°C, NC screw connections on request up to +550°C)

Our pipe recommendation

Thread table for pipe screw connectors (standard design)*

| Tube Ø external | Union nut thread | Screw-in thread metric* | Screw-in thread imperial* | Screw-in thread NPT* | Operating pressure steel/ stainless steel PN*** | Operating pressure NC stainless steel PN*** |
|--------------------------------|------------------|-------------------------|---------------------------|----------------------|---|---|
| Very light model series | | | | | | |
| 4 LL | M 8 x 1 | M 8 x 1 (con.) | R 1/8" | NPT 1/8" | 100 bar | --- |
| 5 LL | M 10 x 1 | M 8 x 1 (con.) | R 1/8" | NPT 1/8" | 100 bar | --- |
| 6 LL | M 10 x 1 | M 10 x 1 (con.) | R 1/8" | NPT 1/8" | 100 bar | --- |
| 8 LL | M 12 x 1 | M 10 x 1 (con.) | R 1/8" | NPT 1/8" | 100 bar | --- |
| 10 LL | M 14 x 1 | M 14 x 1.5 (con.) | R 1/4" | --- | 100 bar | --- |
| 12 LL | M 16 x 1 | M 14 x 1.5 (con.) | R 1/4" | --- | 100 bar | --- |
| Light model series | | | | | | |
| 6 L | M 12 x 1.5 | M 10 x 1 | G 1/8" | NPT 1/8" | 315 bar | 315 bar |
| 8 L | M 14 x 1.5 | M 12 x 1.5 | G 1/4" | NPT 1/4" | 315 bar | 315 bar |
| 10 L | M 16 x 1.5 | M 14 x 1.5 | G 1/4" | NPT 1/4" | 315 bar | 315 bar |
| 12 L | M 18 x 1.5 | M 16 x 1.5 | G 3/8" | NPT 3/8" | 315 bar | 315 bar |
| 15 L | M 22 x 1.5 | M 18 x 1.5 | G 1/2" | NPT 1/2" | 315 bar | 315 bar |
| 18 L | M 26 x 1.5 | M 22 x 1.5 | G 1/2" | NPT 1/2" | 315 bar | 315 bar |
| 22 L | M 30 x 2 | M 26 x 1.5 | G 3/4" | NPT 3/4" | 160 bar | 160 bar |
| 28 L | M 36 x 2 | M 33 x 2 | G 1" | NPT 1" | 160 bar | --- |
| 35 L | M 45 x 2 | M 42 x 2 | G 1 1/4" | NPT 1 1/4" | 160 bar | --- |
| 42 L | M 52 x 2 | M 48 x 2 | G 1 1/2" | NPT 1 1/2" | 160 bar | --- |
| Heavy model series | | | | | | |
| 6 S | M 14 x 1.5 | M 12 x 1.5 | G 1/4" | NPT 1/4" | 630 bar** | 500 bar |
| 8 S | M 16 x 1.5 | M 14 x 1.5 | G 1/4" | NPT 1/4" | 630 bar** | 500 bar |
| 10 S | M 18 x 1.5 | M 16 x 1.5 | G 3/8" | NPT 3/8" | 630 bar** | 450 bar |
| 12 S | M 20 x 1.5 | M 18 x 1.5 | G 3/8" | NPT 3/8" | 630 bar** | 400 bar |
| 14 S | M 22 x 1.5 | M 20 x 1.5 | G 1/2" | NPT 1/2" | 630 bar** | 400 bar |
| 16 S | M 24 x 1.5 | M 22 x 1.5 | G 1/2" | NPT 1/2" | 400 bar | 400 bar |
| 20 S | M 30 x 2 | M 27 x 2 | G 3/4" | NPT 3/4" | 400 bar | 250 bar |
| 25 S | M 36 x 2 | M 33 x 2 | G 1" | NPT 1" | 400 bar | 250 bar |
| 30 S | M 42 x 2 | M 42 x 2 | G 1 1/4" | NPT 1 1/4" | 400 bar | --- |
| 38 S | M 52 x 2 | M 48 x 2 | G 1 1/2" | NPT 1 1/2" | 315 bar | --- |



* Many other screw-in threads are available.
** Warning: For conical male or female threads, PN 630 only applies in conjunction with a conical counter threads - i.e. an opposing male or female thread. Otherwise PN 400 applies for conical female or male threads.
*** Pressure data for static loading with a) zinc-plated steel 120°C, b) stainless steel 20°C. With stainless steel at temperatures above 20°C, a correction factor should be applied based on the table below.
Example:
20°C, tube Ø 22 = 160 bar
100°C, tube Ø 22 = 160 bar x 0.89 = 142 bar

Press. reductions f. stainless steel

| Temperature | Correction factor |
|-----------------|-------------------|
| - 60°C to +20°C | 1 |
| +60°C | 0.95 |
| +100°C | 0.89 |
| +200°C | 0.80 |
| +300°C | 0.71 |
| +400°C | 0.67 |

Prefitting tool for cutting ring and NC compression ring connections

| Type | Tube connection | Type | Tube connection |
|--------------------------------|-----------------|---------------------------|-----------------|
| Very light model series | | Heavy model series | |
| VOMO 4 LL | 4 LL | VOMO 6 S | 6 S |
| VOMO 5 LL | 5 LL | VOMO 8 S | 8 S |
| VOMO 6 LL | 6 LL | VOMO 10 S | 10 S |
| VOMO 8 LL | 8 LL | VOMO 12 S | 12 S |
| Light model series | | VOMO 14 S | 14 S |
| VOMO 6 L | 6 L | VOMO 16 S | 16 S |
| VOMO 8 L | 8 L | VOMO 20 S | 20 S |
| VOMO 10 L | 10 L | VOMO 25 S | 25 S |
| VOMO 12 L | 12 L | VOMO 30 S | 30 S |
| VOMO 15 L | 15 L | VOMO 38 S | 38 S |
| VOMO 18 L | 18 L | | |
| VOMO 22 L | 22 L | | |
| VOMO 28 L | 28 L | | |
| VOMO 35 L | 35 L | | |
| VOMO 42 L | 42 L | | |



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tesa
-adhesive technology from page 585

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All data are considered to be unbinding reference values. We accept no liability for data selection that is not confirmed in writing. Pressure data refer, if not otherwise indicated, to liquids of Group II at +20°C.